

深圳市炬烜科技有限公司  
CHIP SUN TECHNOLOGY CO., LTD

**APPROVAL  
SHEET**



**(Seam Type)**

CUSTOMER: MICROS sp.j. W.Kedra i J.Lic  
DESCRIPTION: SMD3225 25.000MHz Quartz Crystal Resonator  
MANUFACTURER PART NO.: FTX25.000M8SM3S-30/30DEW  
CUSTOMER PART NO.:  
USED IN MODEL :  
REVISION A1

承 认 APPROVAL		
工程部 TECHNOLOGY DEPT.	品质部 QUALITY DEPT.	采购部 PURCHASING DEPT.

Date: October 16, 2021



深圳市炬烜科技有限公司

CHIP SUN TECHNOLOGY CO., LTD

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<u>Rev</u>	<u>Revise page</u>	<u>Revise contents</u>	<u>Date</u>	<u>Ref.No.</u>	<u>Reviser</u>
A1	ALL	Initial released	2021.10.16	N/A	DavidJiang

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# 1. QUARTZ CRYSTAL UNIT SPECIFICATION

Parameter	Sign	Specification
1.1 Nominal Frequency :	F0	25.000MHz
1.2 Holder type :	-	FTX321S (SMD3225 SEAM TYPE)
1.3 Mode of oscillation :	-	Fundamental
1.4 Frequency tolerance :	FL	±30ppm at 25°C±3°C
1.5 Equivalent resistance :	RR	40ohms max.
1.6 Operating temperature range :	T <sub>OPR</sub>	-40°C To +85°C
1.7 Storage temperature range :	T <sub>STG</sub>	-55°C To +125°C
1.8 Frequency Stability :	TC	±30ppm at -40°C To +85°C
1.9 Loading capacitance :	CL	8pF
1.10 Drive level :	DL	10 uW Typical, 100uW max.
1.11 Shunt Capacitance :	C0	2.0pF max.
1.12 Insulation resistance :	IR	More than 500MΩ at DC 100V
1.13 Circuit:	-	Measured in HP/E5100A,S&A 250B
1.14 Aging :	Fa	±3ppm max. (+25°C 1 <sup>st</sup> Year)
1.15 Dimensions and marking :		Refer to page.4
1.16 Emboss carrier tape & reel :		Refer to page.5 and page.6
1.17 Note :		

**Standard atmospheric conditions**

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

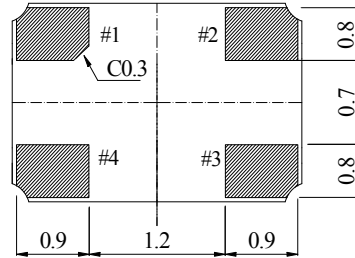
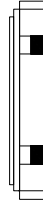
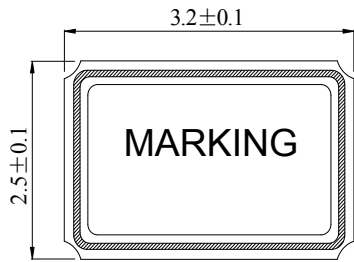
Ambient temperature : 25±3°C

Relative humidity : 40%~70%

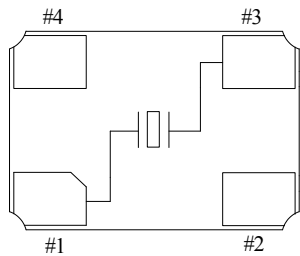
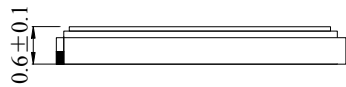
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## 2. FTX321S MARKING & DIMENSIONS

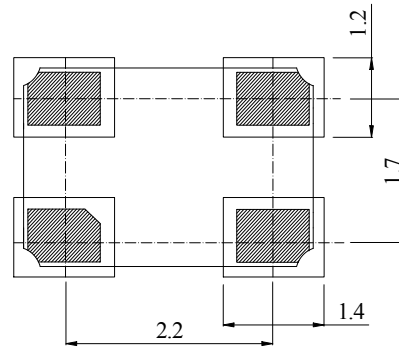
(UNIT: mm)



Marking #2, #4 is connected with metal cap of top.



<TOP VIEW>



Recommended Solder Pad Layout:

\*Marking should be printed as following:

Logo, Nominal Frequency

\*Manufacturing Logo: FT

\*Nominal frequency = 3 number after decimal point MAX.

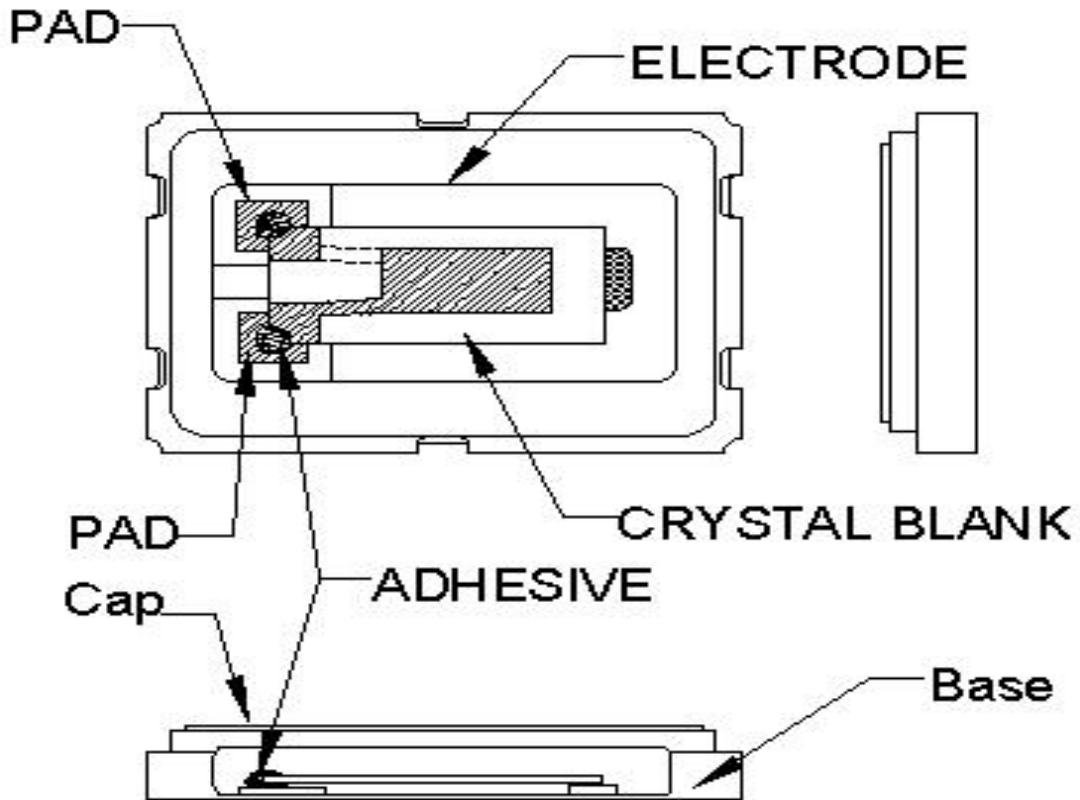
( ex. 12.000 MHz → 12.000 )

Marking: Laser marking

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### 3. INSIDE STRUCTURE



Reference drawing

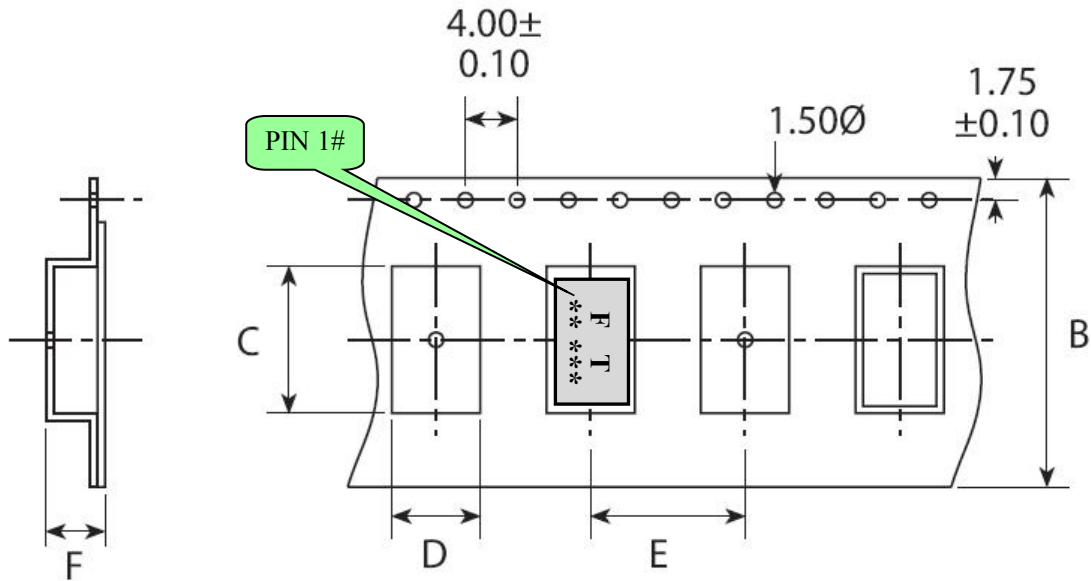
Base:	Alumina Ceramic ( $Al_2O_3$ ) Metallized Pad: W Ni Plating Au Plating
Cap:	Fe-Ni
(3) Crystal Enclosure Seal:	Seal Seam
(4) Crystal Blank	Rectangular At-Cut Quartz Crystal Blank
(5) Adhesive	Silver Conductive Polyimide Resin
(6) Electrode	Ag
(7) PAD	Alumina Ceramic (W. Ni. Au)

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## 4. FTX321S EMBOSS CARRIER TAPE & REEL

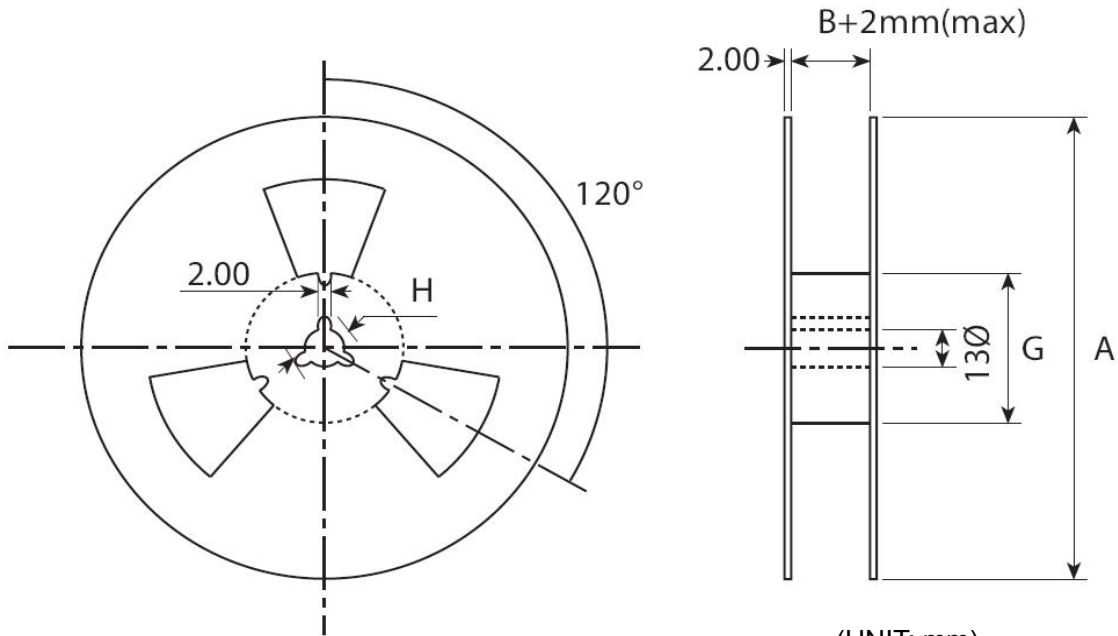
### a.) Dimensions of Carrier Tape



	A	B	C	D	E	F	G
SMD3225	178±2.0	8.0±0.3	3.5±0.1	2.8±0.1	4.0±0.1	1.4±0.1	60.5±1.0

(UNIT: mm)

### b.) Dimensions of Reel



(UNIT: mm)

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c.) Storage condition

Temperature: +40deg.C Max.

Relative Humidity: 80% Max.

d.) Standard packing quantity

3,000PCS / REEL

e.) Material of the tape

Tape	Material
Carrier tape	A – PET
Top tape	Polyester

f.) Label contents

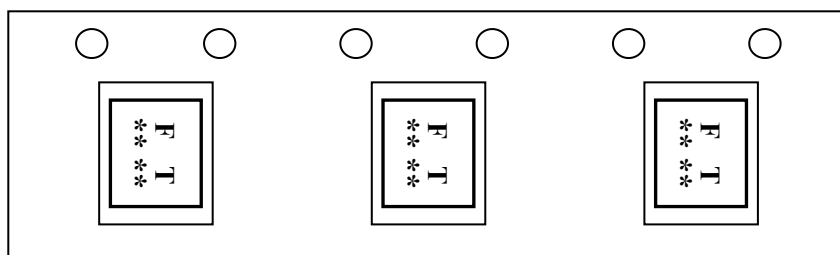
- .The type of product
- .Our specification No.
- .Your Part No.
- .Lot No.
- .Nominal Frequency
- .Quantity
- .Our Company Name

Sticks label for every reel.

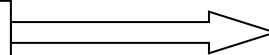
PART NUMBER	
PO NO	
PR. NO:	
HOLDER TYPE	
FREQUENCY	
REMAKS	
QUANTITY	
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g.) Taping method

Taping shall be placed in tapes in such manner as to assure that marking of the components is visible as per Fig.1



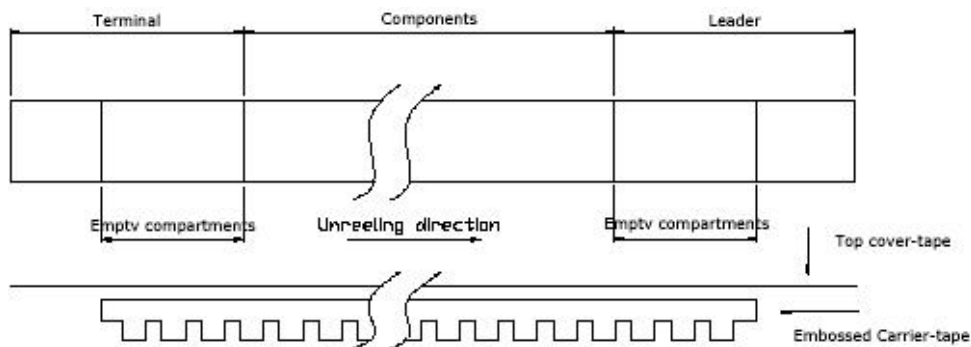
编带拉出方向



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h.) Taping dimension

Leader	Cover-tape	The length of cover-tape in the leader is more than 400 mm including empty embossed area.
	Carrier-tape	After all products were packaged, must remain more than twenty pieces or 400 mm empty area, which should be sealed by cover-tape.
Terminal	Cover-tape	The tip of cover-tape shall be fixed temporary by paper tape and roll around the core of reel one round.
	Carrier-tape	The empty embossed area which are sealed by top cover-tape must remain more the 40 mm.



i.) Joint of tape

The carrier-tape and top cover-tape should not be jointed.

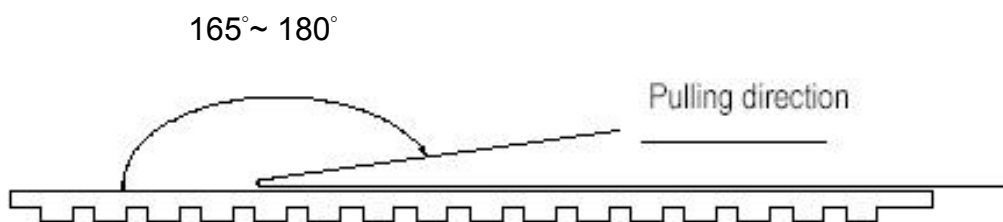
j.) Release strength of cover tape

It has to between 0.1N to 0.7N under following condition.

Pulling direction 165° to 180°

Speed 300mm/min.

Otherwise unless specified.



Other standards shall be based on JIS C 0806-1990.

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5. Mechanical Endurance: Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour.

	Item	Conditions	Specifications
5.1	Drop	Fall freely from 100 cm of height 3 times on a firm wood	MIL-STD-202F-203B
5.2	Mechanical Shock	Device are shocked to half sine wave (1000 G) three mutually perpendicular axes each 3 times.	MIL-STD-202F
5.3	Vibration	(1)Vibration Frequency: 10~55Hz (2)Cycle: 1 to 2 Min. (3)Full Cycle: 1.5mm P-P. (4)Direction: X.Y.Z (5)Time: 2 Hours / Each Direction	MIL-STD-883E
5.4	Substrate Bending	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -1 Speed: 0.5 mm/sec Hours: 5 ± 1 sec Amount of substrate: 3 mm Max.	Without mechanical damage such as breaks. Without electrode peeling. Electrical characteristics shall be satisfied.
5.5	Adhesion	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -2 Weight: 10N Hours: 10 ± 1 sec	
5.6	Body strength	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -3 Weight: 10N Hours: 10 ± 1 sec	
5.7	Seal	Fine Leak: 4.5kgf/cm <sup>2</sup> 2hours 1×10 <sup>-9</sup> Pa.m <sup>3</sup> /sec Gross Leak: 4.5kgf/cm <sup>2</sup> 2hours 1.5×10 <sup>-5</sup> Pa.m <sup>3</sup> /sec	MIL-STD-883E

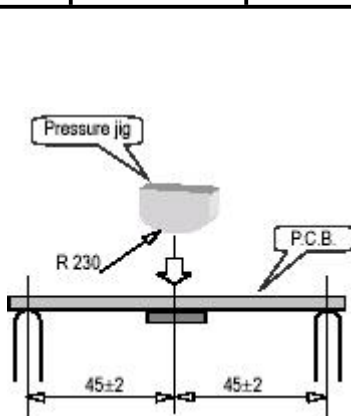


Fig-1

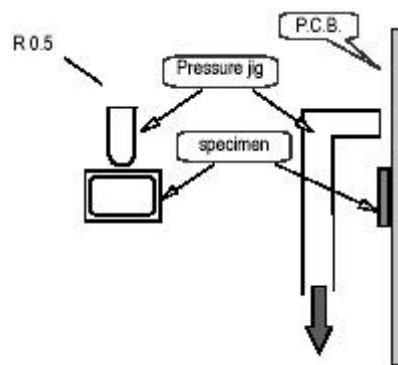


Fig-2

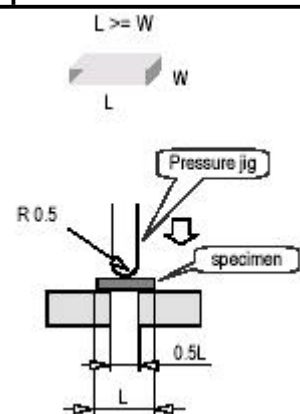
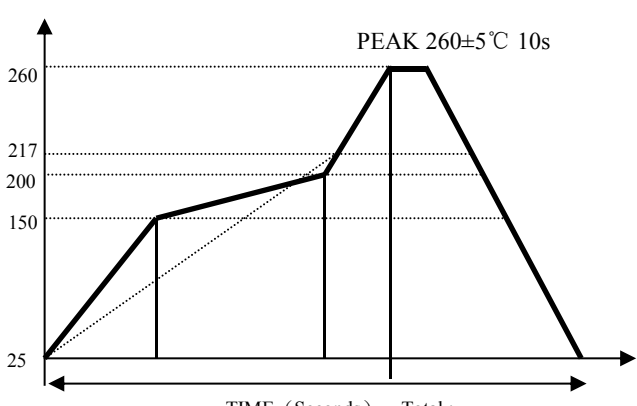


Fig-3

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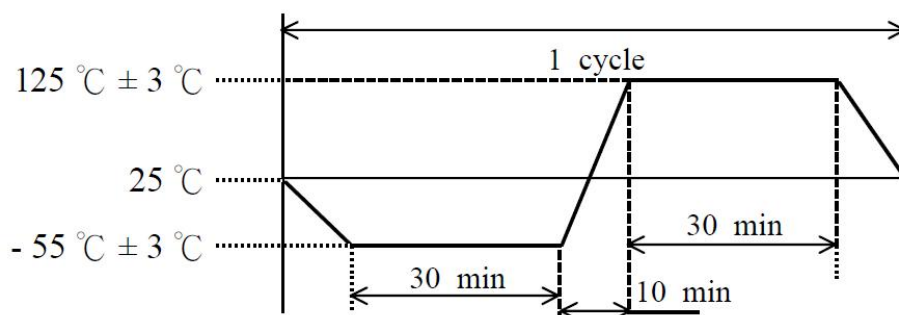
5.8	Solder ability	Pre-heat temperature : $+150\pm 10^{\circ}\text{C}$ Pre-heat time : 60~120s When the temperature of the specimen is reached at $+215\pm 3^{\circ}\text{C}$ , it shall be left for $30\pm 1\text{sec}$ . Peak temperature $240\pm 5^{\circ}\text{C}$ Material: Pb-free (Sn-3.0Ag-0.5Cu) Flux : Rosin resin methyl alcohol solvent (1:4) The electrodes should be covered by a new solder at least 90% of immersed area.	MIL-STD-883E 2003
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5.9	Resistance to Soldering Heat	<p>Run in Reflow          Reflow soldering shall be allowed          Only two(2) time.</p> <p style="text-align: center;"><b>Available for Lead Free Soldering</b></p>  <p style="text-align: center;">TIME (Seconds) Total :</p> <table border="1" data-bbox="446 1299 1037 1456"> <tr> <td>(1)</td> <td>Preheat</td> <td>160~180 deg.C</td> <td>120sec.</td> </tr> <tr> <td>(2)</td> <td>Primary heat</td> <td>220 deg.C</td> <td>60sec.</td> </tr> <tr> <td>(3)</td> <td>Peak</td> <td>260 deg.C</td> <td>10sec. Max.</td> </tr> </table>	(1)	Preheat	160~180 deg.C	120sec.	(2)	Primary heat	220 deg.C	60sec.	(3)	Peak	260 deg.C	10sec. Max.	MIL-STD-202F
(1)	Preheat	160~180 deg.C	120sec.												
(2)	Primary heat	220 deg.C	60sec.												
(3)	Peak	260 deg.C	10sec. Max.												

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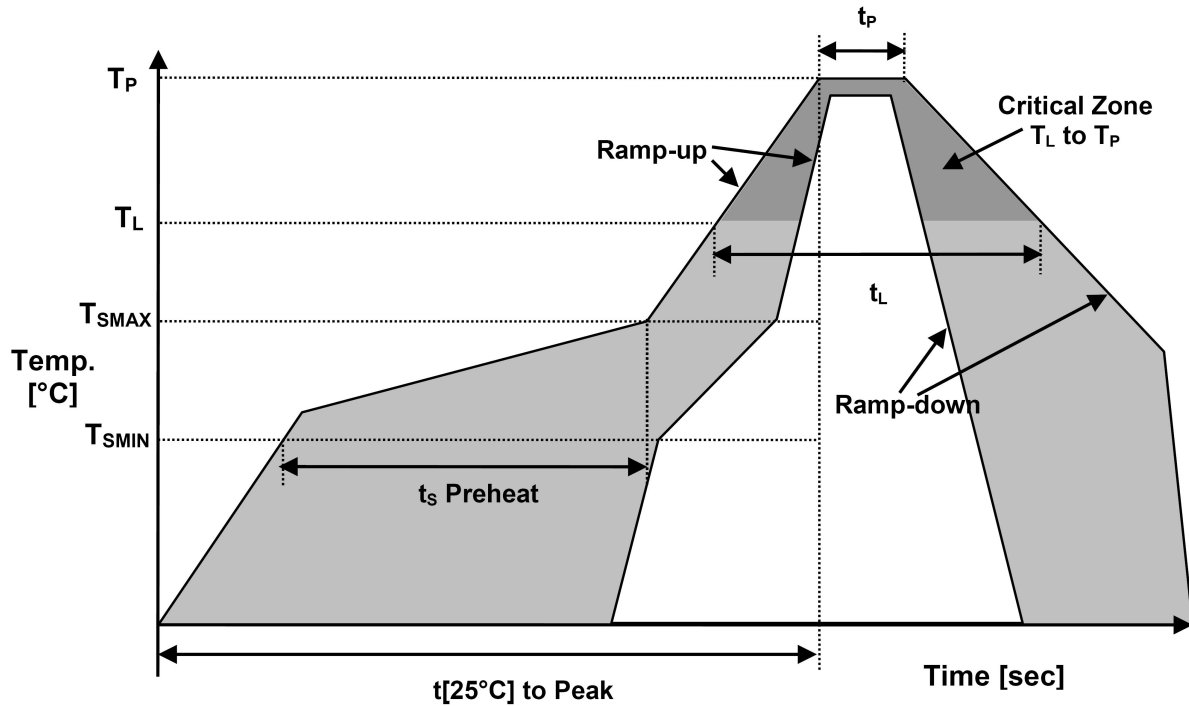
6. Environmental Endurance: Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour.

	Item	Conditions	Specifications
6.1	Humidity	+60°C±2°C, RH 80~85%, Duration of 500 hours. The units are then allowed to stand for approx 2 hours in room temperature before checking	MIL-STD-202F
6.2	Storage in Low Temperature	Temperature: -40±2°C , Duration of 500 hours. The units are then allowed to stand at room temperature for approx 2 hours before checking.	MIL-STD-883E
6.3	Storage in High Temperature	Temperature: +85°C±2°C , Duration of 500 hours. The units are then allowed to stand at room temperature for approx 2 hours before checking.	MIL-STD-883E
6.4	Thermal Shock	Temperature 1: -55°C±5°C Temperature 2: 125°C±5°C Temperature change between T1 and T2 at soonest Run 100 cycles, maintain T1 and T2 30minutes each in one cycle (Refer to Fig-4)	MIL-STD-883E



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## 7. Recommended Solder Reflow Profile



Temperature Min Preheat	$T_{SMIN}$	150°C
Temperature Max Preheat	$T_{SMAX}$	175°C
Time ( $T_{SMIN}$ to $T_{SMAX}$ )	$t_s$	60-180 sec.
Temperature	$T_L$	217°C
Peak Temperature	$T_P$	260°C
Ramp-up rate	$R_{UP}$	3°C/sec max.
Ramp-down rate	$R_{DOWN}$	6°C/sec max.
Time within 5°C of Peak Temperature	$t_p$	10 sec max.
Time $t_{[25^\circ\text{C}]}$ to Peak Temperature	$t_{[25^\circ\text{C}]}$ to Peak	480 sec max.
Time	$t_L$	60-150 sec.

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